

VOLVO PENTA

Volvo Penta of the Americas
1300 Volvo Penta Drive
Chesapeake, Virginia 23320-9810
USA

Service Bulletin

Group	Number	Version
23-1	17	01

Carburetor Idle Screw Campaign

Models
3.0GL-B

Distribution: M Date: 03-2003 Binder: C

Volvo Penta Engineering has discovered a carburetor calibration error on **3.0 liter** product. This error is confined to 3.0 liter engines having a specification number of 3869212 and fall within a serial number range from **4012089185** to **4012091948**. As a result of this calibration error, the engine may experience a poor idle quality.

Should you have any of the identified engines in your inventory, it will be necessary for you to order a replacement carburetor and perform the repair prior to delivery of the product. Information regarding ordering, return of parts and warranty processing is as follows:

- Replacement carburetors are to be ordered through our parts system and will be shipped from our warehouse in Duluth, Georgia. **Please specify Bulletin number on your order.**
- Parts needed per engine are:

Description	Part No.	Qty.
Carburetor Kit	3859065	1
Gasket	3853283	2
- All replaced carburetors must be returned to Volvo Penta Warranty at 1400 Volvo Penta Drive, Chesapeake, Virginia 23320 within 14 days of replacement.
- For the purpose of completing a warranty claim with regard to this issue please use the following information:

Flat Rate Code23101 1.0 hours
Test Run Code16301 0.5 hours
Function Group231
Reason Code52
Warranty Type31
Failed Part #-3859065

